# North Dakota Department of Transportation

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#### PAVEMENT PRESERVATION

Currently No Formal Pavement Preservation Program

Existing Treatments:

Asphalt:

Thin Overlay <=2" (8-12 years)

Microsurface (8-12 years)

Micro Milling (8-12 years)

Slurry Seal (7-10 years)

Chip Seal (7-10 years)

Crack Sealing (2 years)

Minimac (4 years)

Concrete:

Dowel Bar Retrofit (10-15 years)

Diamond Grinding (10-15 years)

Concrete Pavement Repair (10-15 years)



Transportation



- Research/Test Project Completed in 2023
  - ▶ ND 1804, District Collector
  - ▶ 25 Miles in length, 30 miles south of Bismarck
  - ► AADT: 260 -1020, TAADT: 30 65, IRI: 95 114
  - ► Project Scope
    - Roadway programmed as typical mill/overlay
    - ► Try 8 different test section in 3-mile segments
    - Develop plans, special provisions, and specifications
    - ► Construction 2023
    - Evaluate each section over time





- Working group with good cross section of NDDOT
  - Materials and Research
  - Construction
  - Maintenance
  - Planning/Asset Management
  - ► Environmental and Transportation Services
  - Contractor invited to some meetings
- Objectives
  - ► Evaluate constructability of different pavement preservation methods
  - Develop Specifications for these methods to be used on future projects
  - Evaluate performance
  - ▶ Find preservation methods that utilize RAP
  - ► Encourage Districts to use these methods on future projects

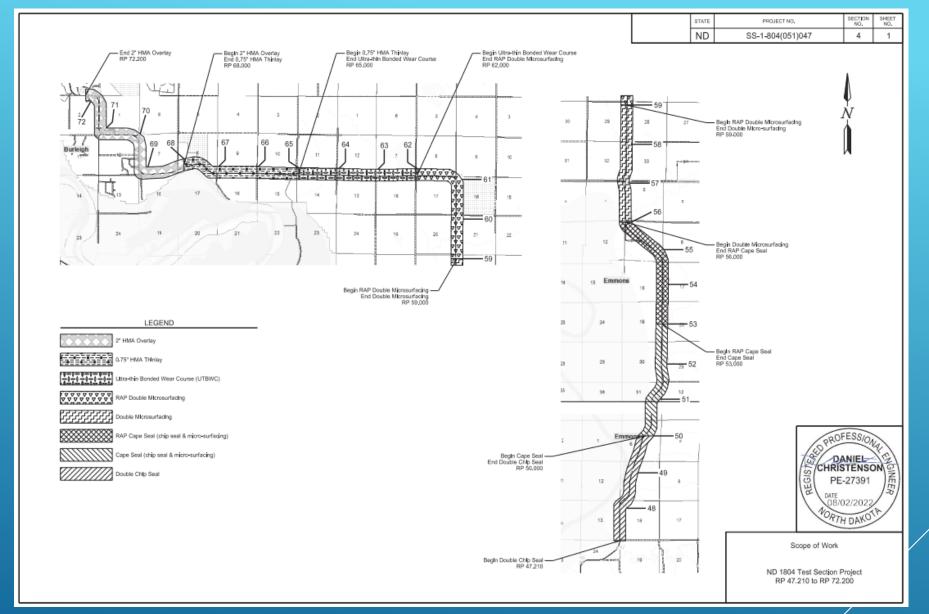




- Exiting Conditions
  - ▶ 3-4" Bituminous Base
  - ▶ 1.5" HBP
  - ▶ 1.0" HBP Contract Patch
  - ▶ 2.0" HBP in 2008
  - Chip Seal in 2011
- Treatments: (Micro Mill entire project)
  - ▶ 2" HMA Overlay (Control Section)
  - ▶ 0.75" HMA Thinlay with 4.75 mm NMAS
  - Ultra Thin Bonded Wearing Course (UTBWC)
  - RAP Double Microsurfacing
  - Double Microsurfacing
  - RAP Cape Seal (chip seal and microsurfacing)
  - Cape Seal (chip seal and microsurfacing)
  - ▶ Double Chip Seal

























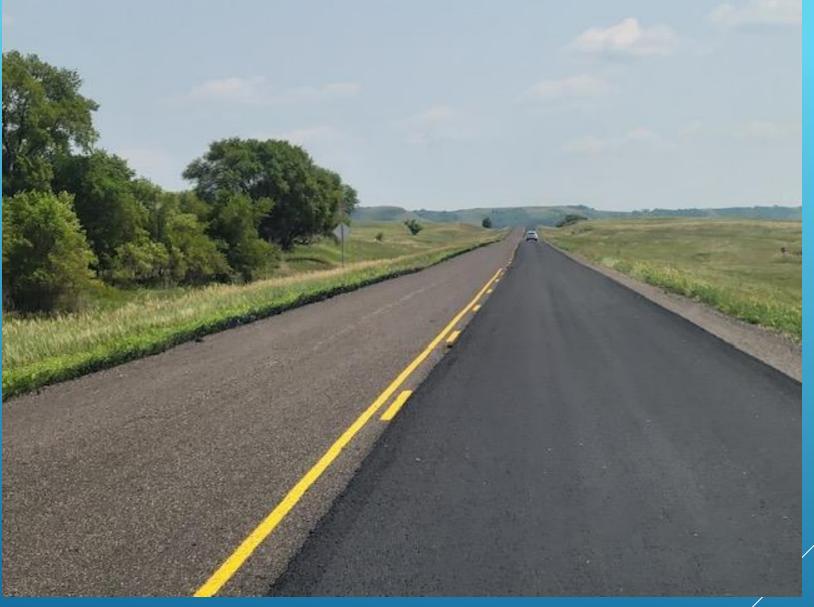
















- ▶ Evaluation
  - ▶ Visual Observation
  - ► Condition Data Collected with NDDOT's PathRunner XP (Pathway van)

► Stay Tuned For Results...





## CHIP SEAL LEARNING EXPERIENCE

- ▶ 4-Lane Interregional
- ► First Step: Scotch Patch in Wheel Path
- ► Second Step: Chip Seal



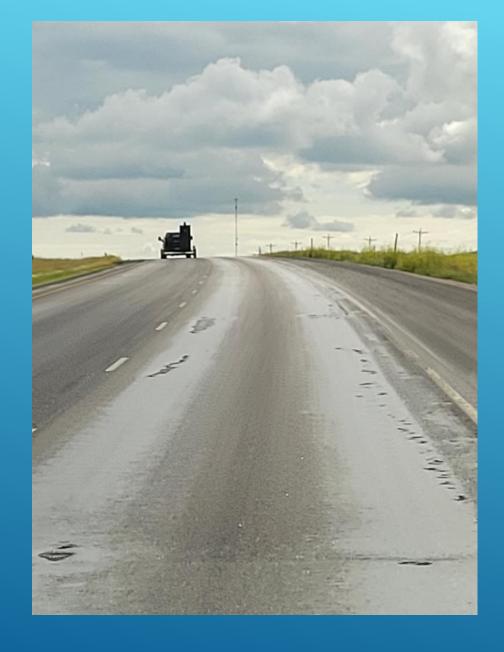


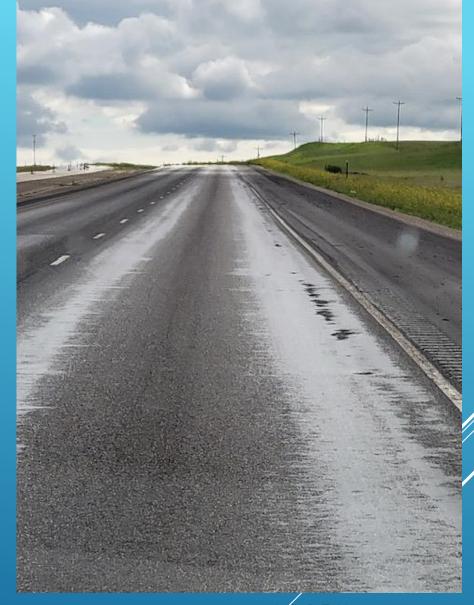
















# SOMETHING NEW

- Ox Claw Screed on Caterpillar Paver
- ▶ 4-Lane Interregional, 21.2 Miles in Length
- ▶ 2" HBP Superpave FAA 45
- ► Increase Density & Provide Smooth Ride (Avg Project IRI = 38)









